



***In ovo sex determination***

*H&N Distributor Conference*

*11<sup>th</sup> May 2022*



















*Jörg Hurlin, Laura Zumbrink*

# KEY FACTS EW GROUP

- Founded in 1928
- 100% family-owned
- > 180 subsidiaries in > 45 countries
- Core business:
  - Animal Genetics (Poultry & Fish)
  - Animal Health (Vaccines & SPF / Clean Eggs)
  - Animal Nutrition (Feed additives)
- Employees: > 17,000 (2020/21)



# BUSINESS ACTIVITIES – EW GROUP

Segment	Subsidiaries	Market position
Broiler breeding		Global leading
Turkey breeding		Global leading
Layer breeding	   	Global leading
Fish breeding	  	Global leading
SPF & Clean eggs		Global leading
Animal Vaccines	 	Regional leading
Feed additives		Regional leading
Technical Solutions	 	Regional leading
Food / Grain storage	  	National leading

# ABOUT AAT



Hatchery Solutions



Farm Equipment



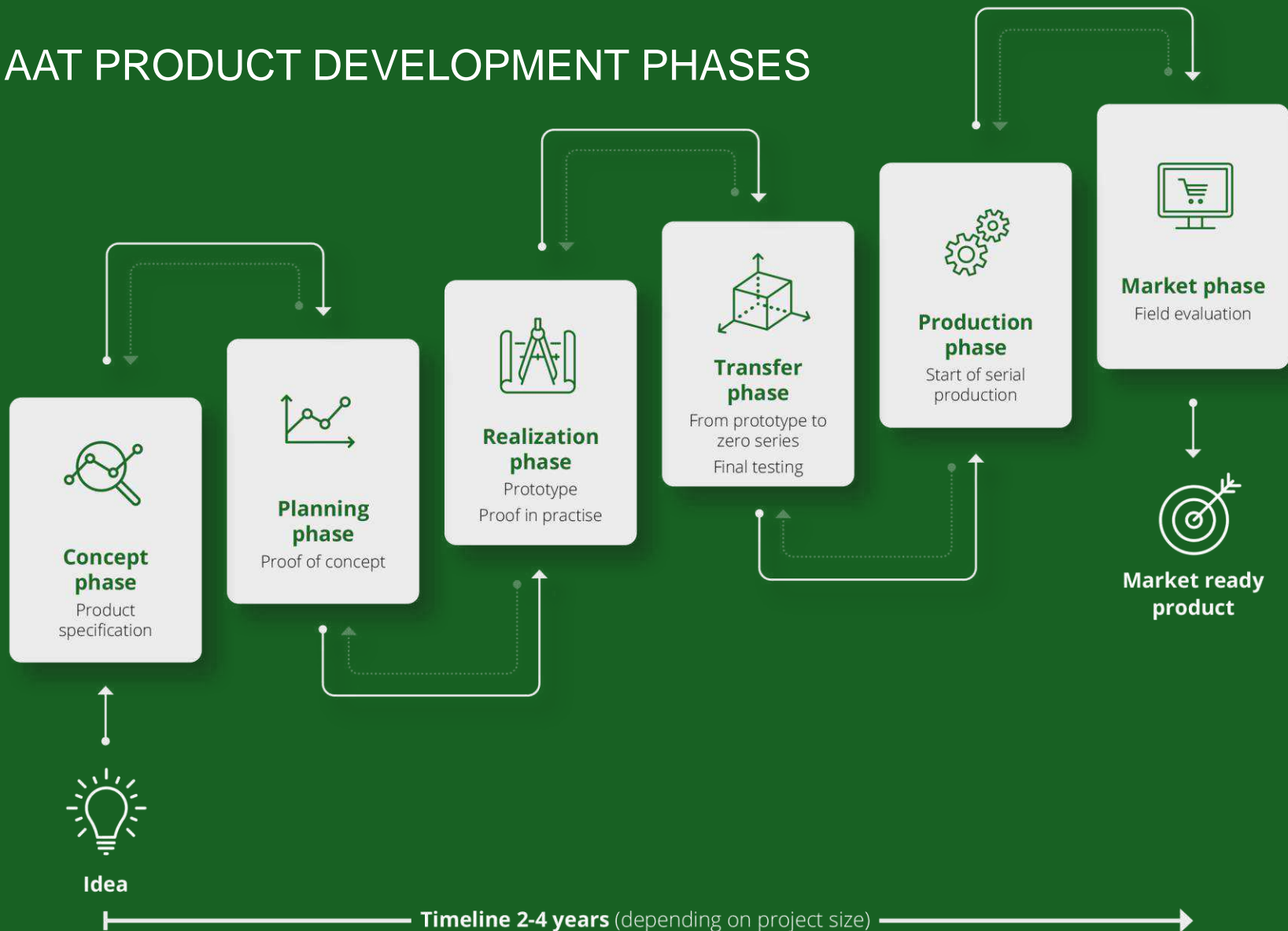
Feed Disinfection

Founded in 2015

Family owned

Based in Germany

# AAT PRODUCT DEVELOPMENT PHASES



# AGENDA



01

Introduction & overview of the situation in Europe

02

In ovo sex determination research projects

03

The Cheggy and Stunny process

04

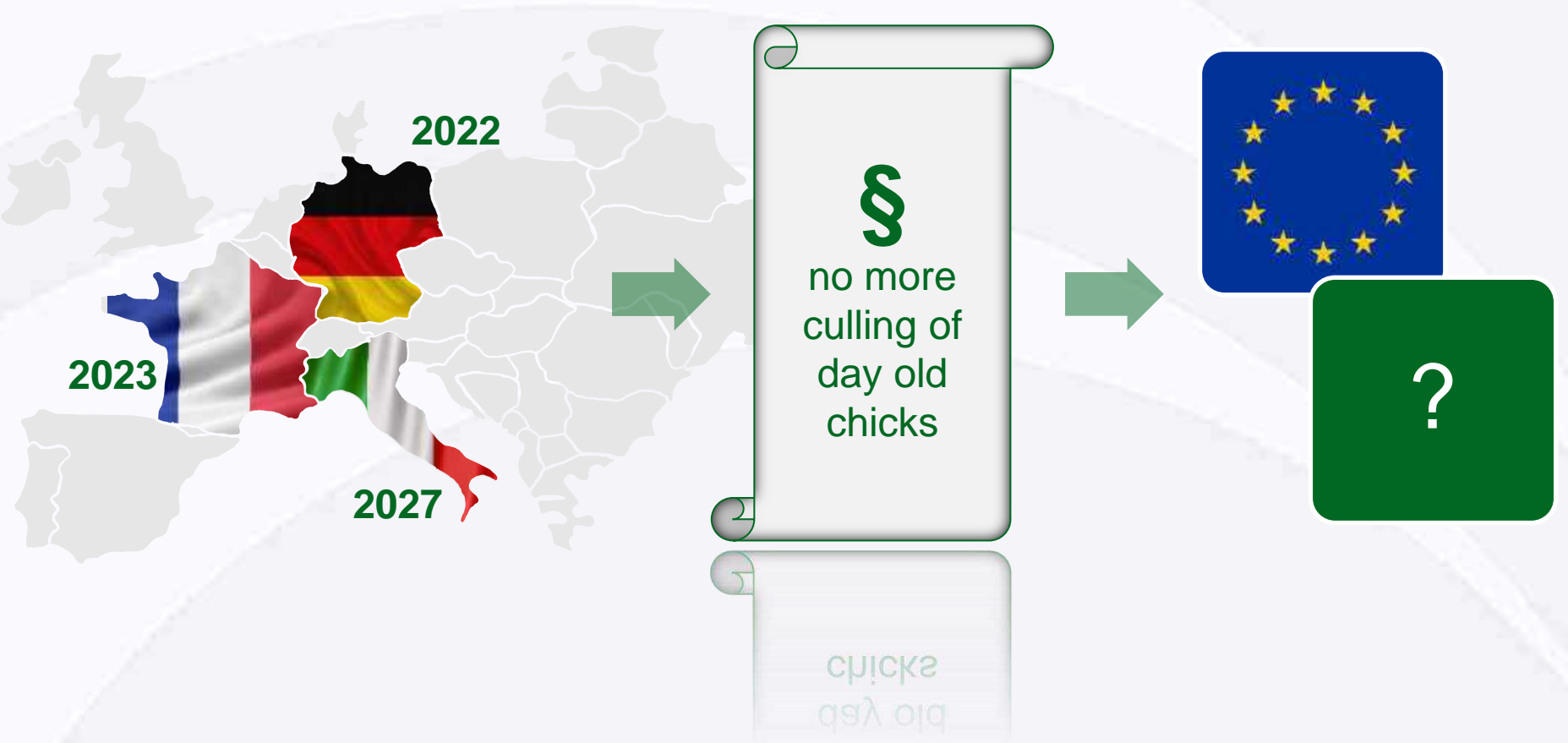
Market developments in Europe



# THE PROBLEM



# SITUATION IN EUROPE





# SITUATION IN EUROPE

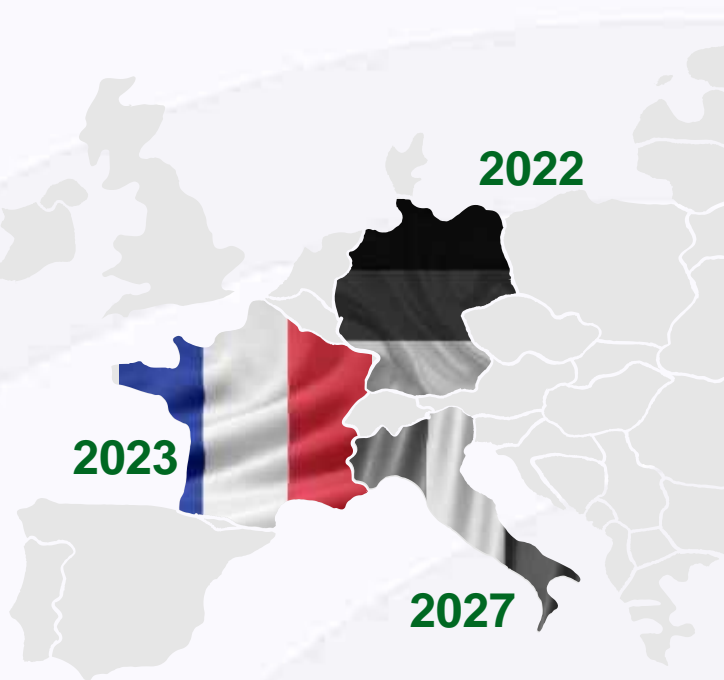


## Germany:

- Ban of chick culling since 1.1.2022
  - AAT as only technology provider for in ovo sexing in a German hatchery
- Adaptation of the law 2024: in ovo sex determination only before day 7 of incubation
  - Probably there will be no in ovo sexing technology available!

*(Tierschutzgesetz)*

# SITUATION IN EUROPE

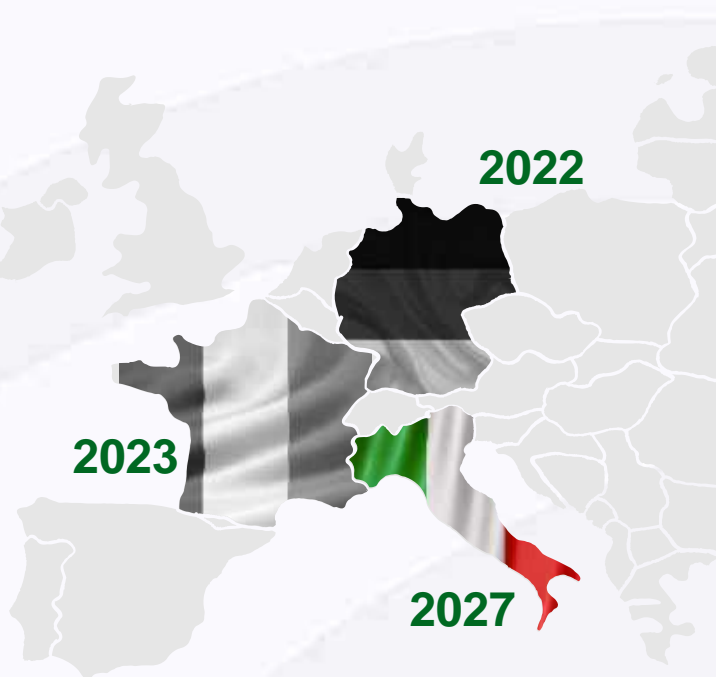


## France:

- Ban of chick culling from 1.1.2023 onwards
  - Transition phase in 2022
  - All technologies until day 15 of incubation allowed
- Five years security for the currently available technologies
- State subsidies for the hatchery investments

*([Decret n° 2022-137](#))*

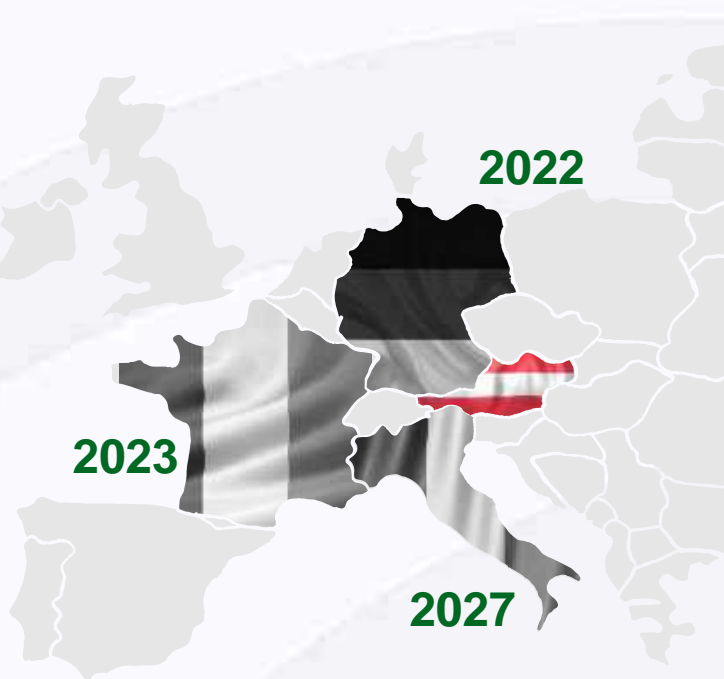
# SITUATION IN EUROPE



## Italy:

- Amendment to end culling of chicks in the layer industry by the end of 2026 passed the Italian parliament end of 2021
- The Senate, as the second chamber, still has to vote

# SITUATION IN EUROPE



## Austria:

- Industry Agreement to end unnecessary chick culling, law in progress
- Production of frozen DOC for feeding for zoos etc. will still be allowed
- In ovo sex determination in the second third of incubation has to be done in combination with a welfare-friendly stunning method

*(Austrian Industry Agreement)*

# OPTIONS TO STOP CULLING DAY-OLD

Carcasses of different origin (70 days of age)



**Slow growing broiler**  
~ 2,8 kg carcass weight



**Male layer hybrid**  
~ 1 kg carcass weight



**Male dual purpose breed**  
~ 2 kg carcass weight

# SEX DETERMINATION: FUNCTIONAL REQUIREMENTS

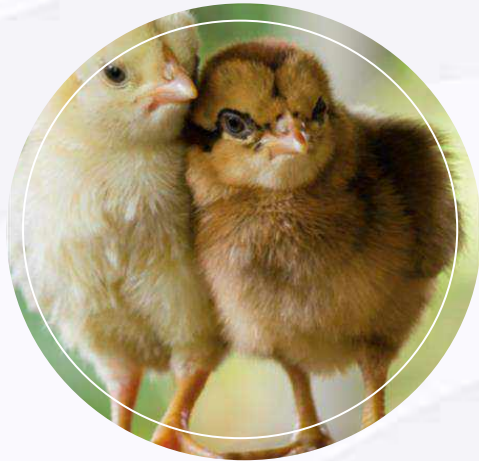
- Early
- Accurate
- Fast
- No negative impacts
  - Embryo
  - Layer performance
- Use of male embryos/eggs
- Inexpensive
- Sustainable
- **Consumer acceptance:  
not too late/best before incubation**



chicken embryo day 3  
Photo: AAT



# AGENDA



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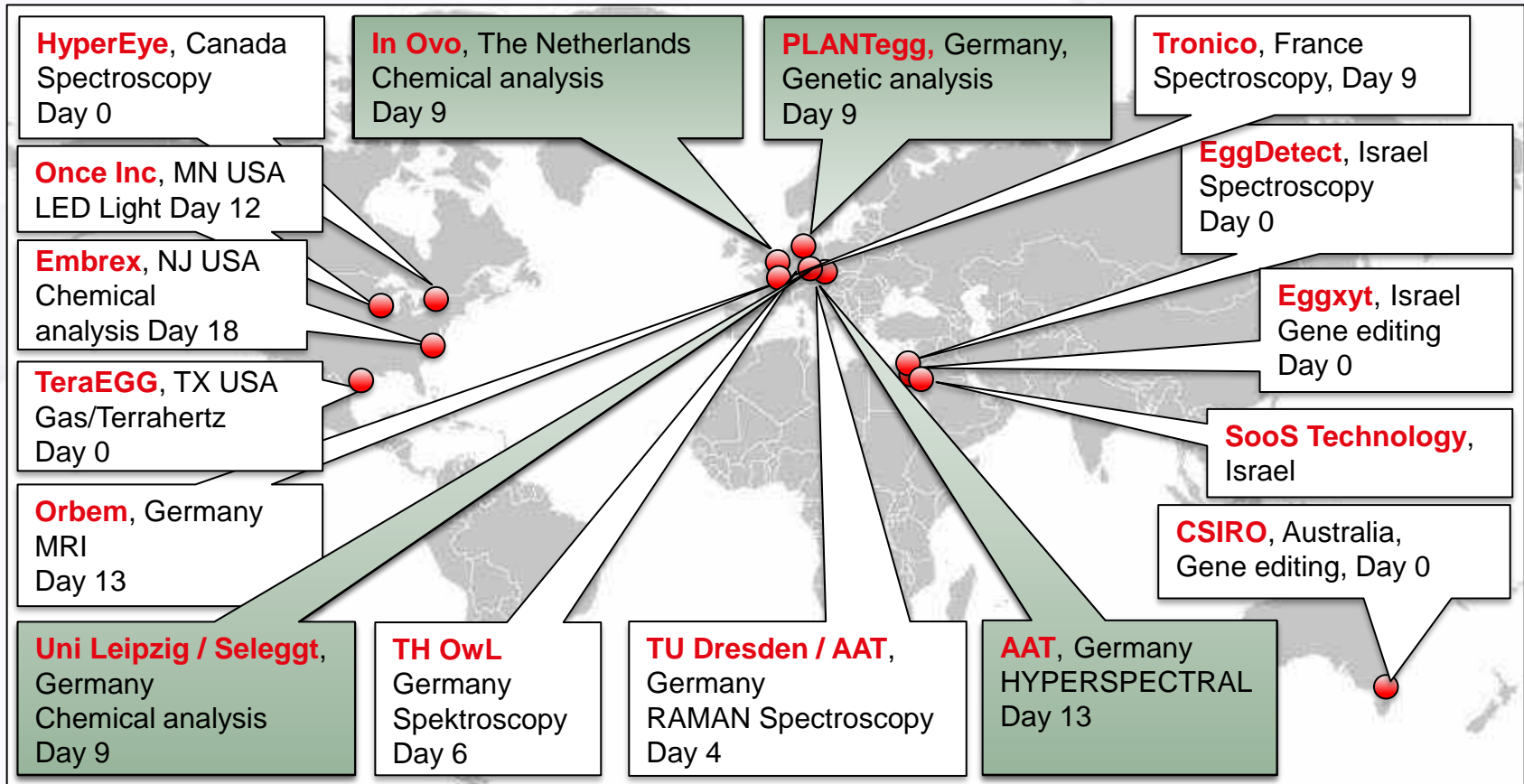
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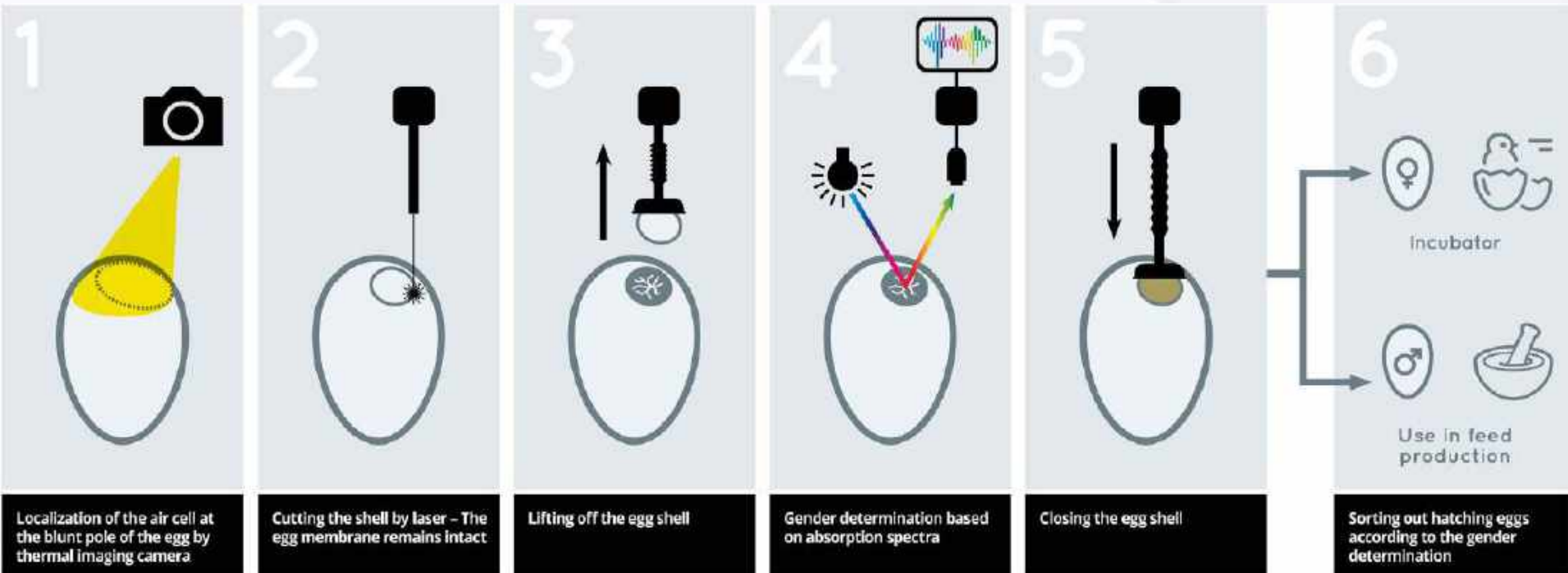
Market developments in Europe

# LOCATIONS OF SEX DETERMINATION TRIALS



Source: AAT

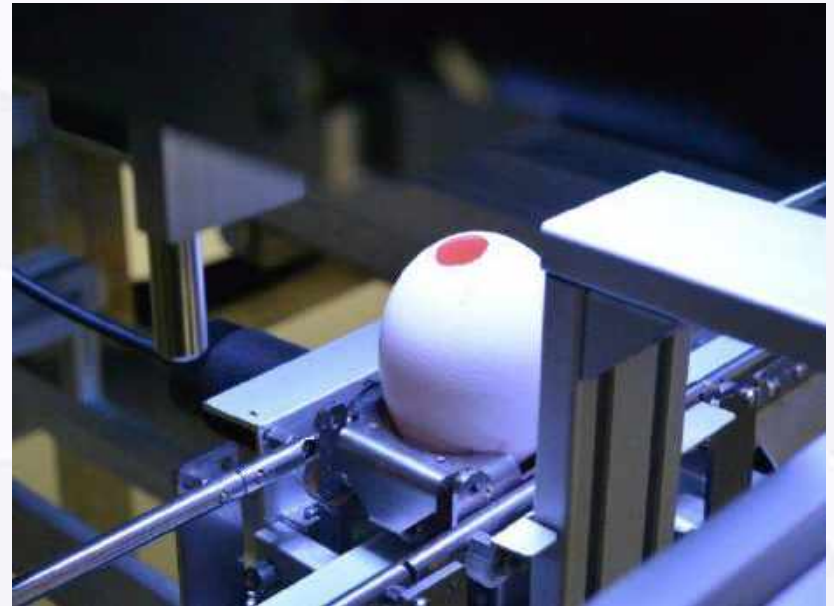
# RAMAN-SPECTROSCOPY AUTOMATION



Source: AAT

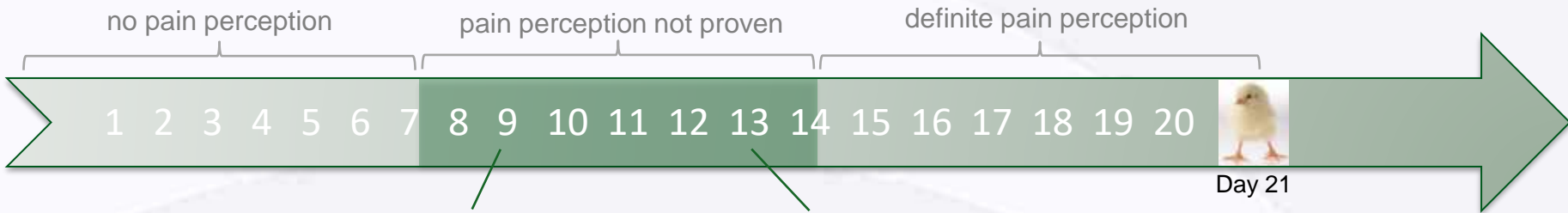
based on [WO 2017/017277 PCT](#) patent publication „METHOD AND DEVICE FOR INTRODUCING AN OPENING INTO THE CALCAREOUS SHELL IN THE REGION OF THE BLUNT END OF INCUBATED BIRD EGGS WITH AN EMBRYO “

# RAMAN SPECTROSCOPY



- For further information visit [www.agri-at.com/en/products/](http://www.agri-at.com/en/products/)
- Collaboration with University of Dresden and Ministry of Lower Saxony
- Proof in practice studies in the next 12 months

# MARKET-READY ALTERNATIVES



**Invasive (sampling allantoic fluid)  
Measurement out of the egg**

**SELEGGT**  
started 06/2018

**IN OVO**  
11/2020

**PLANTegg**  
11/2020

→ 3.3 – 3.5 €/DOC

**Non-invasive (optical analysis)  
Measurement inside the egg**

**AAT GmbH**  
EW GROUP COMPANY  
12/2019

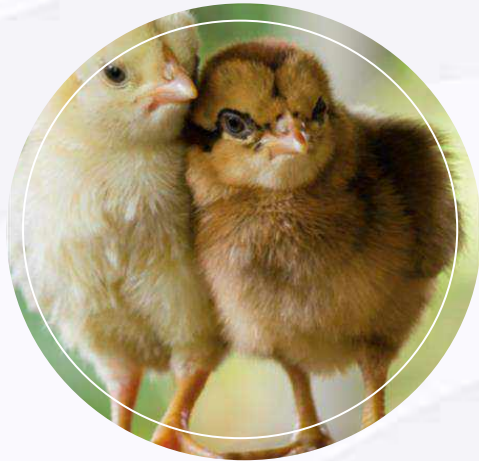
→ 1.2 €/DOC

**Growing of the males**

~3.5 – 3.8 €/DOC



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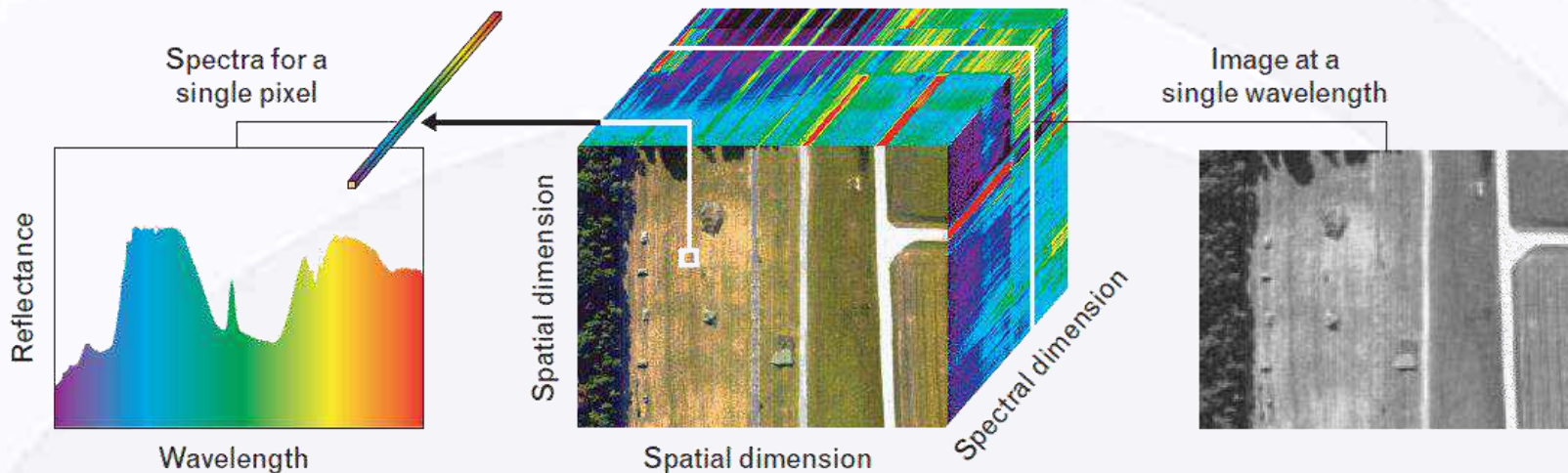
Market developments in Europe



# DEFINITION AND APPLICATION OF HYPERSPPECTRAL IMAGING

- Three dimensions: two spatial, one spectral
- hyperspectral = imaging of the whole spectrum

(BELLON-MAUREL und GORETTA, 2014; MANOLAKIS et al., 2013)



MANOLAKIS et al. (2013)

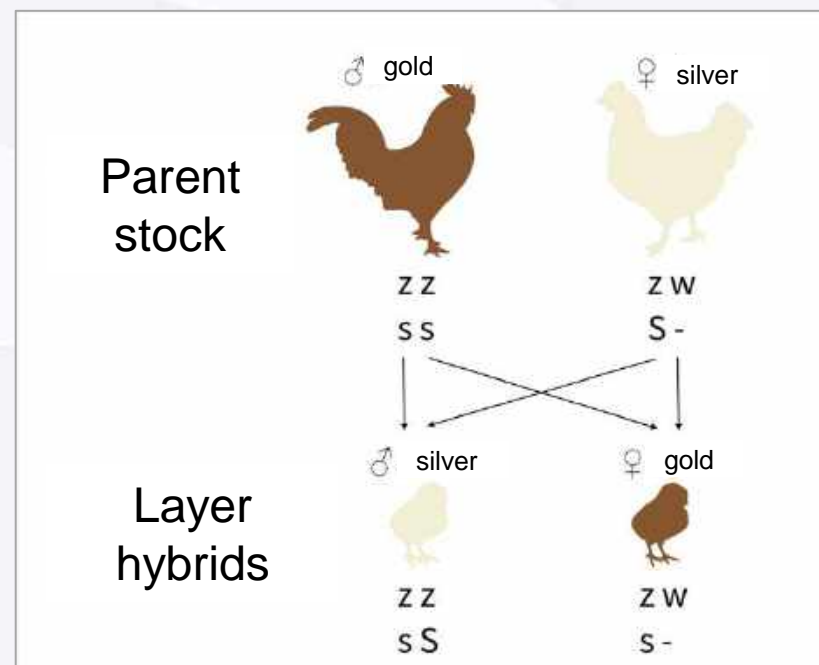
# EXCURSUS: REGULAR COLOR SEXING

(hatching day)

# FEATHER COLOR SEXING

thanks to systematic crossbreeding,  
brown layers are color-sexable

(TAYLOR, 1949; SMYTH, 1990)



# FEATHER COLOR SEXING

Brown chicken can be sexed as day old chicks by feather colour



Males are white



Females are brown

# FEATHER COLOR SEXING

There are some variations:



Males with one dark stripe



Females with one light stripe

# FEATHER COLOR SEXING

There are some variations:



Males with distinct light stripes

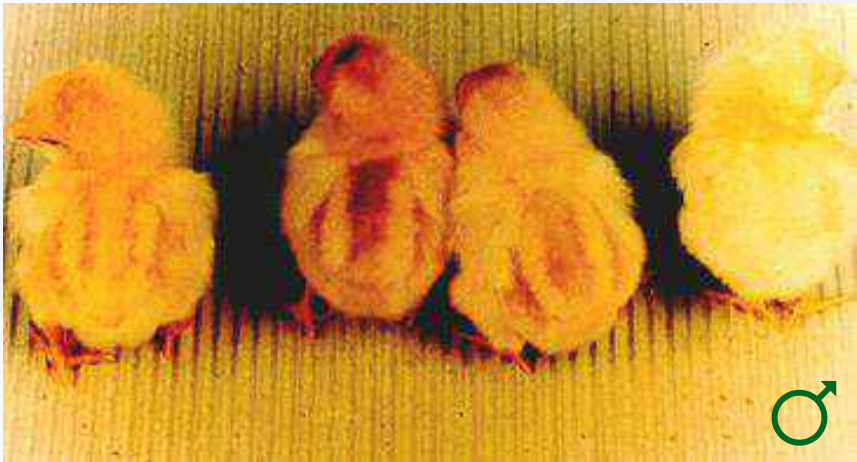


Light females with one light stripe with brown edging



# FEATHER COLOR SEXING

There are doubtful chicks:



Males

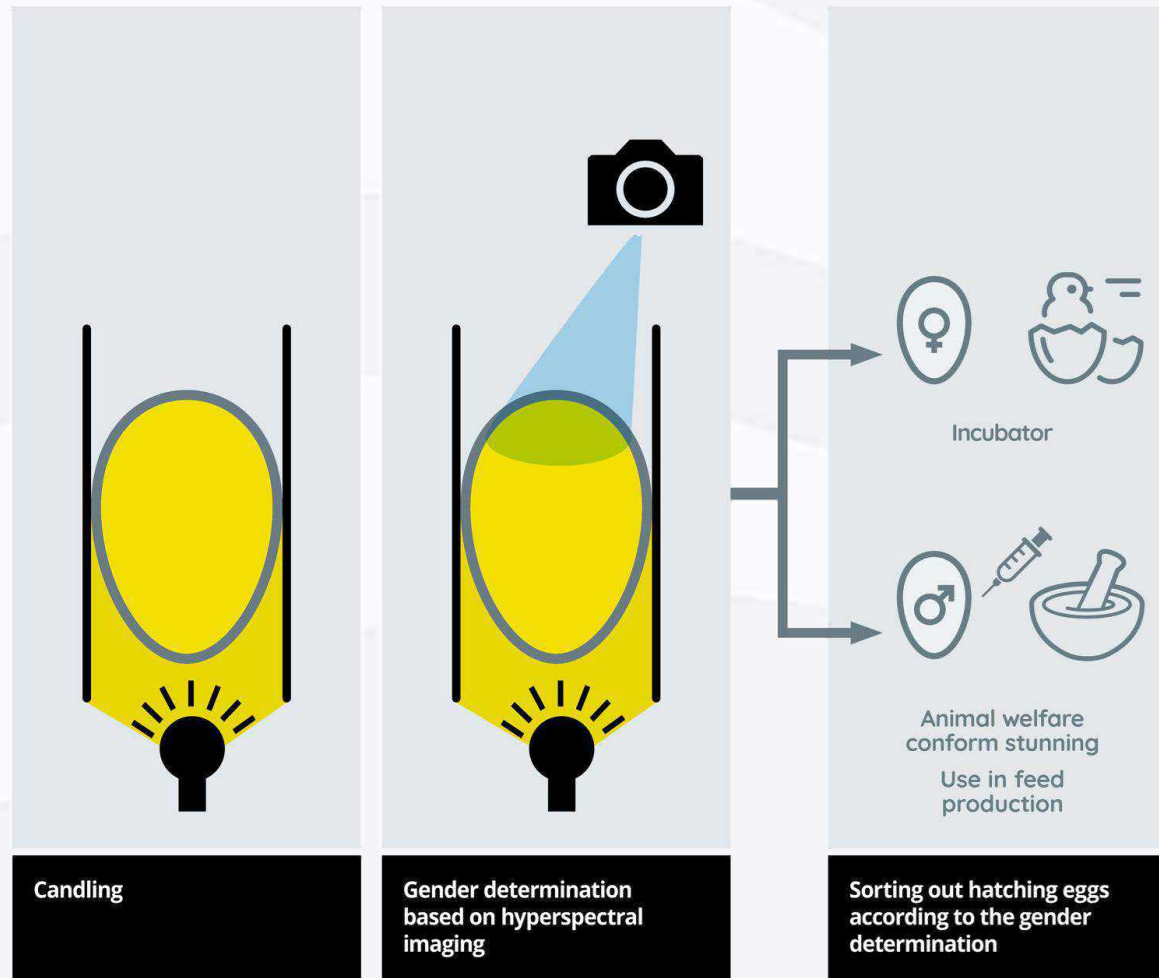


Females

➔ **in the colour sexing of chicks by hatchery specialists, an accuracy of 99.5 % is achieved**

- variation between the breeds possible
- doubtful chicks are sorted out as males to avoid sexing errors in the female flock

# SEX DETERMINATION – HYPERSPECTRAL



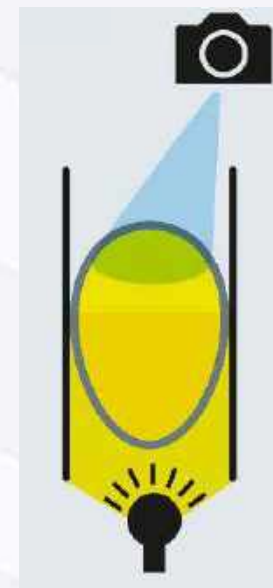
Source: AAT

based on [WO 2014/033544 A9 PCT](#) patent publication „Spectrophotometric analysis of embryonic chick feather color“

# HYPERSPECTRAL MEASUREMENT

## Optical Measurement on incubation day 13

- Non-invasive process
  - no risk of contamination
  - no risk of injury to the embryo
  - no influence of the measurement on the embryonic development
- Hatching eggs robust in handling on day 13
  - no system-related hatch reduction
- No expensive consumables (chemicals)
  - environmentally friendly
- Specific for brown layers



# FULLY AUTOMATED CHEGGY MACHINE

- In ovo sex determination with high accuracies (> 96%)
- Fully automatic high-speed measurement (20,000 eggs per hour)
- Cost-efficient: only approx. 1/3 compared to the cost of other alternatives
- Easy to operate
- Online documentation of the results





# VIDEO



[www.Cheggy.de](http://www.Cheggy.de)



# FIELDSTUDY IN FRANCE

## Key figures to evaluate in ovo sexing technologies

<b>% sexing error</b>	number of hatched males / all chicks hatched, as a measure of the accuracy of the technique
<b>% total hatch</b>	number of all chicks hatched / number of eggs set, as a measure for hatchability
<b>% hatch of transferred eggs</b>	number of chicks hatched / number of eggs further incubated after sexing, as a measure for hatchability after sexing
<b>% female hatch</b>	number of female chicks hatched / number of eggs set, as important parameter of animal welfare, sustainability and production planning
<b>hatching eggs (HE)/fem</b>	1 / % female hatch, as important parameter of animal welfare, sustainability and production planning



# FIELDSTUDY RESULTS

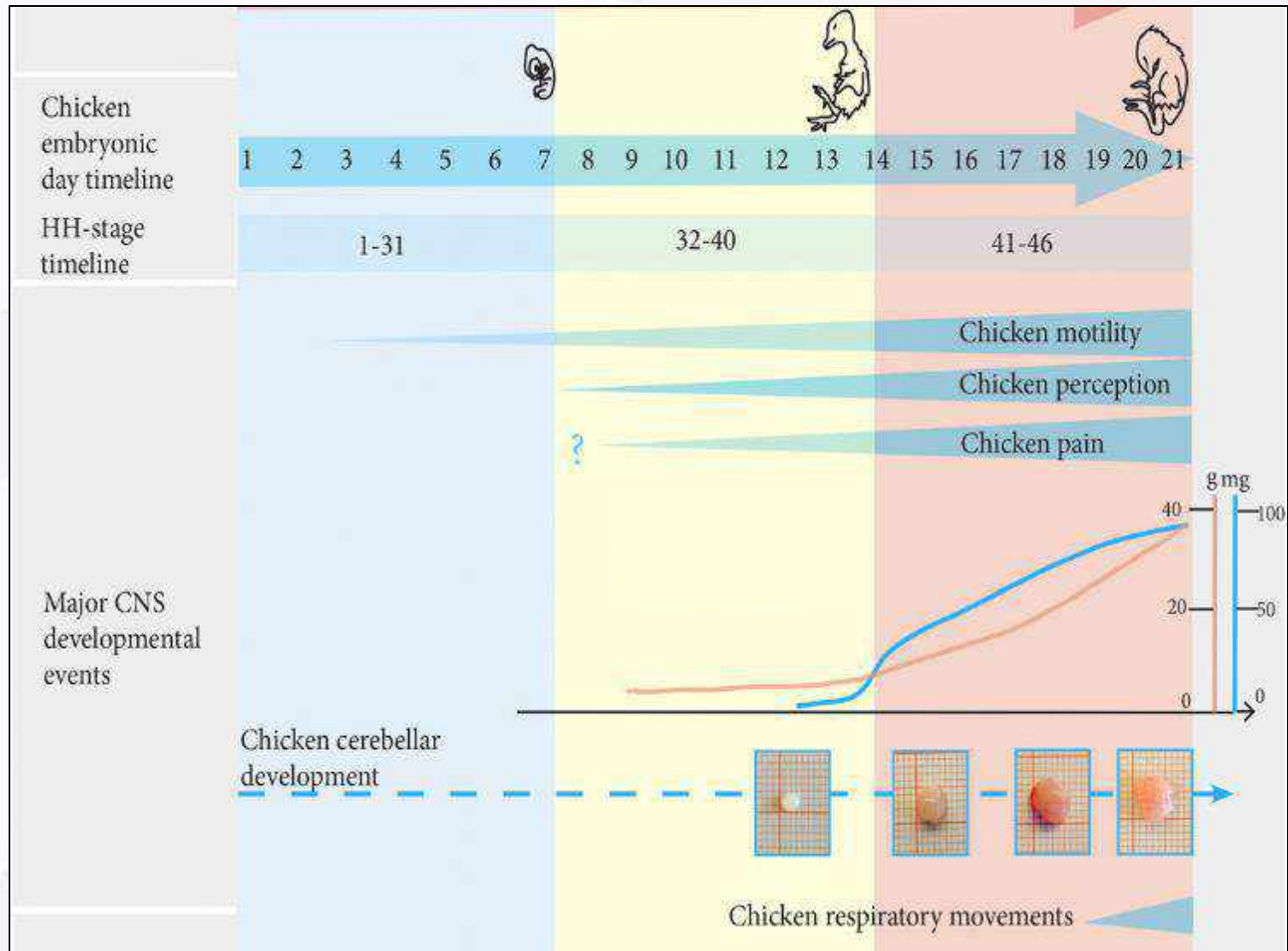
AVERAGE*	hatched female chicks	38 %
	sexing error	4.1 %
	hatching eggs per female chick	2.6
	hatching eggs per female chick (standard)	2.4
	extra demand of hatching eggs	8 %
	hatch after CHEGGY sexing	92.5 %

*Average of 50 commercial flocks (six strains: HyLine Brown, Lohmann Brown, H&N Brown Nick, ISA Brown, Bovans Brown, Novogen Brown) in France between January and July 2021*

RESPECTFUL HANDLING  
OF MALE EMBRYOS

**Stunny**

# BJØRNSTAD ET AL. (2015), MODIFIED:



The Journal Of Pharmacology And Experimental Therapeutics

In order to have an extra guarantee that the embryos do not feel pain an approved stunning method is essential.



**Concept of an animal-welfare approved method for stunning chicken embryos**

# STUNNING METHODS FOR EMBRYOS

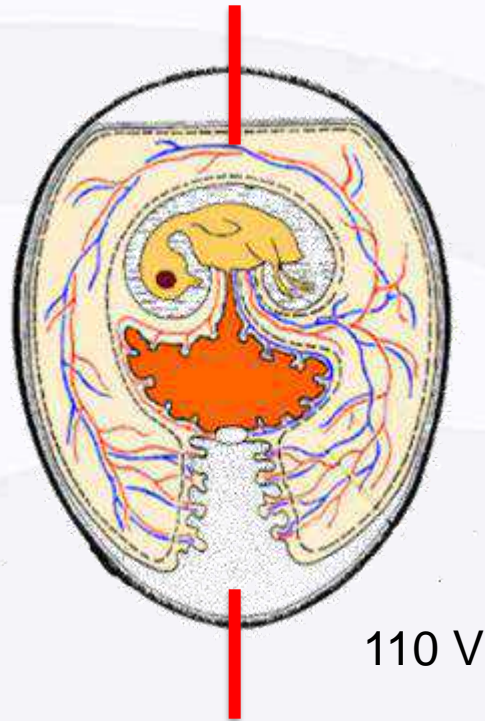
## – TECHNICAL FEASIBILITY

Method	Problem or Conflict
Injection of approved narcotic-agents	Approved to use only by veterinarians, needed volumes, waste disposal, cost
Carbon dioxide (> 80%)*	Investigate duration needed, no automation equipment available, space requirement, labour intensive (manual sorting)
Maceration*	Often considered unaesthetic
Cooling (>4h at 4°C) / Freezing*	No defined exposure for stunning, Space requirement, energy cost
Heating (>45°C)	No defined exposure for stunning
LAPS (Low Atmospheric Pressure Stunning)	Space requirement, no automation equipment available
Electricity	Ensure electricity flow

\* Recommended for embryos after AVMA Guidelines for the Euthanasia of Animals: 2013, page 63

# AAT CONCEPT FOR EMBRYO STUNNING

Stunning



Source: modified after Kalweit et. Burmeister 1995

# RESEARCH EMBRYO STUNNING

Joined research project with University of Goettingen (Institute of Veterinary Medicine) and bsi Schwarzenbek (Consultancy Institute for animal welfare)

Europ. Poult. Sci., Apr. 2020, ISSN 1612-0358, © Verlag Eugen Ulmer, Stuttgart. DOI: 10.1393/eup.2020.001

## Electrical anaesthesia of male chicken embryos in the second third of the incubation period in compliance with animal welfare

Tierschutzkonforme elektrische Betäubung männlicher Hühnerembryonen im zweiten Drittel der Brut

L. Zumbirká, B. Grueig<sup>1</sup>, A. Fournier<sup>2</sup>, J. Herlin<sup>3</sup> and M. von Wondolawicz<sup>4</sup>

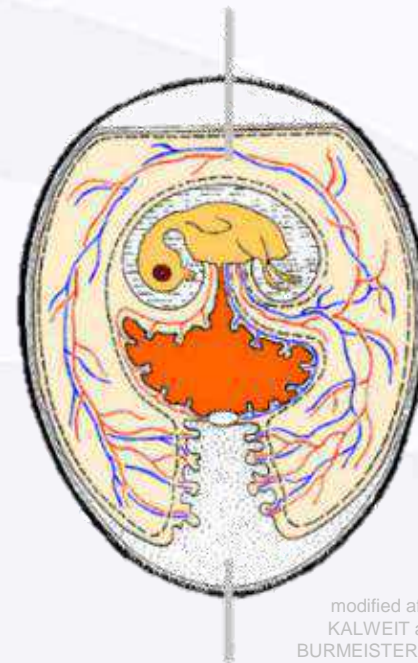
<sup>1</sup>Institute of Veterinary Medicine, Georg-August-University of Göttingen, 37073 Göttingen, Germany  
<sup>2</sup>Lohmann Bräuer GmbH, 37472 Cuxhaven, Germany  
<sup>3</sup>Agri Advanced Technologies GmbH, 49100 Völkke, Germany  
<sup>4</sup>bsi Schwarzenbek, Training and consultancy institute for animal welfare at transport and slaughter, 21453 Schwarzenbek, Germany

Correspondence: joerg.haltr@aght.com

Manuscript received 7 August 2019, accepted 21 September 2019

### Abstract

The aim of *in ovo* sex determination in chicken hatching eggs is to detect male embryos and terminate their development at an early stage of incubation to avoid killing day-old-chicks after hatch. Since there is no secure scientific knowledge on presence or absence of pain perception between day 7 and 15 of incubation, it is necessary to develop animal welfare friendly and consumer acceptable procedures to end the incubation process. In this study, electrical current flow was investigated as a method for anaesthesia of chicken embryos. In two test series a current flow at 110 V AC was applied for 2 seconds to 304 and 56 embryonated eggs, respectively. Under these experimental conditions embryonic reactions associated with possible awareness of pain were absent in 99.3% of the examined embryos after exposure (results of trial series 1). The results suggest that application of an electric current is a practical and animal welfare-compliant procedure for chicken embryos in the second third of the incubation period.



modified after  
KALWEIT and  
BURMEISTER (1995)



Photo: AAT

**99.3% successfully anesthetized**

<https://www.european-poultry-science.com/Electrical-anaesthesia-of-male-chicken-embryos-in-the-second-third-of-the-incubation-period-in-compliance-with-animal-welfare>



# HANDLING OF MALE EMBRYOS

## Fully automated electrical anaesthesia

- Camera-based position detection of hatching eggs
- Special egg fixation system for equal penetration depths with different egg sizes
- Measurement and documentation of the achieved current flow **per individual egg**
- Throughput of 10.000 eggs per hour
- Surveyed by independent veterinary institute regarding animal welfare aspects



# HIGH-QUALITY PROTEIN SOURCE

- Male embryos sorted out are classified in **category 3** for further use in accordance with EC Regulation 1069/2009
- Further processing into dried egg powder, which can be used as feed for **pets and livestock** or for applications in the cosmetics sector
- The sensible usage of the sorted hatching eggs as a high-quality protein source makes the in ovo sexing a **resource-saving and thus sustainable process**



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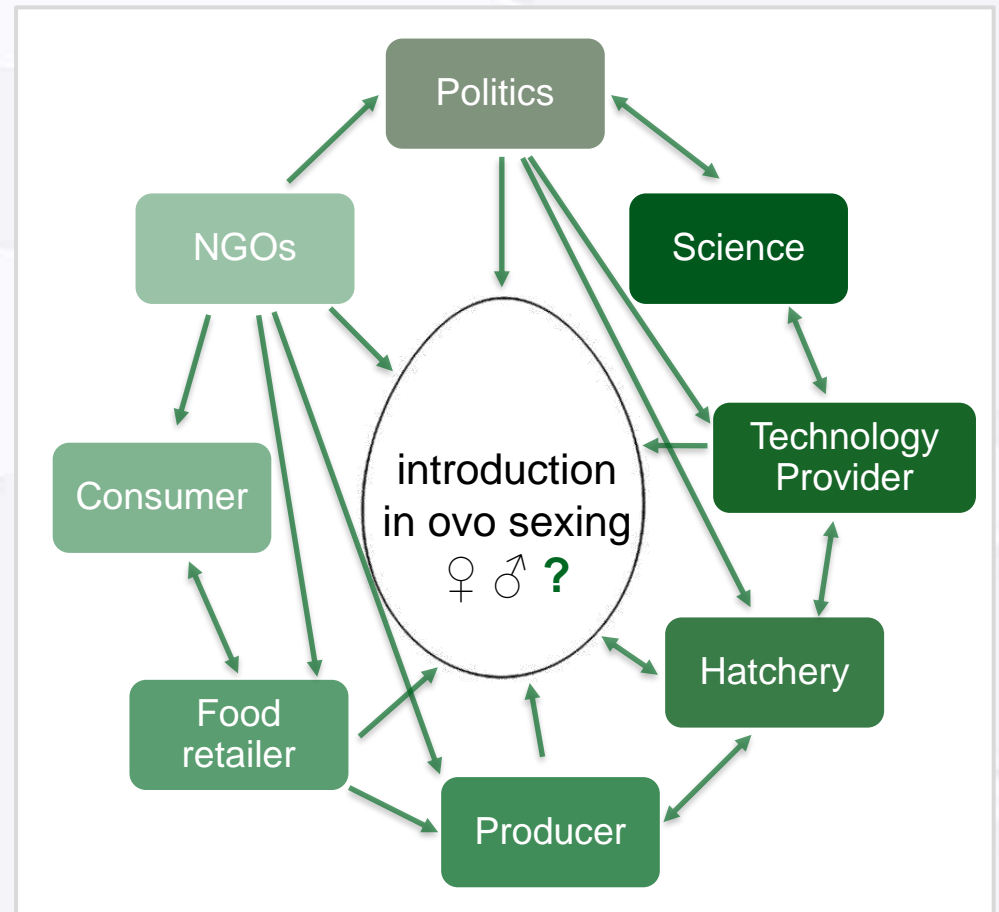
# OVERVIEW OF *Cheggys*



# STAKEHOLDERS INFLUENCE THE FUTURE OF IN OVO SEXING

very complex interactions between stakeholders

circumstances are strongly country-specific!









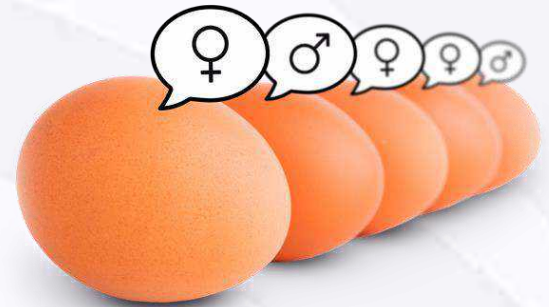


# OUTLOOK

**All current methods for in ovo sex determination increase the use of resources:**

- 100 % accuracy not achievable
- sexing errors need to be reared
- additional hatching eggs
- additional egg handling, process relevant losses
- influence flock age, egg age, egg quality, etc....

→ Without additional price from the market/ willingness to pay of consumers + pressure from legislators, the high-priced in ovo processes could not be established on the market





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**Cheggy.de**  
improve animal welfare · protect environment · save money

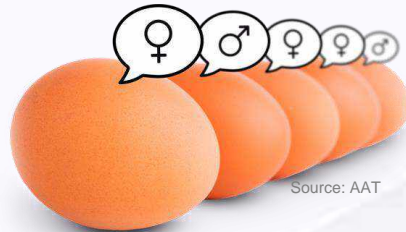
# CHANGE IN PLANNING CRITERIA FROM A PRACTICAL POINT OF VIEW

~~without~~ ~~intensive~~ ~~sex~~ ~~determination~~

Female hatch  
41 %

Hatching eggs / ♀ chicks  
~ 2.4

Plannability



- Sorting out female embryos (determination errors, sorting errors)
- Higher mortality of embryos due to procedure
- Non-determinable hatching eggs

- Increased volatility of hatching results
- Compliance with target quantities and husbandry requirements by law

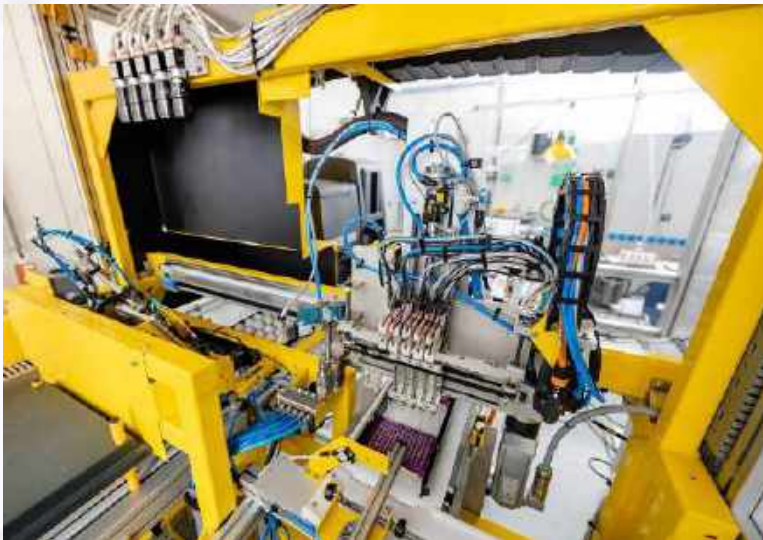


- **Inadequate plannability for the hatchery**
- **Rearing of sexing errors (♂) and surplus (♀)**

# INVASIVE METHOD – IN OVO

**Currently no production!**

- Sampling of allantoic fluid (invasive)
- Analysis of metabolic marker by use of mass spectrometry



Source: IN OVO

Speed	6,500 eggs / h
Weekly capacity <sup>1</sup>	Ca. 60,000 – 70.000 ♀ DOC
Accuracy	~ 93 %
Female hatch	28 % (-13 %)
Female loss <sup>2</sup>	<b>33 %</b>
Hatching eggs / ♀ DOC	3.6 → <b>50 % more hatching eggs!</b>
Plannability	✗
Sustainability	✗

<sup>1</sup> Assuming 1,800 females/h , 10 h/day and 4 hatches/week

<sup>2</sup> Hatch loss / hatch rate of 41%

Hatchery Het Anker, Netherlands  
Planned: Lohmann Deutschland, Germany

# INVASIVE METHOD - PLANTEGG

- Sampling of allantoic fluid (invasive)
- DNA analysis through PCR test



Source: PLANTEGG

Speed	3,000 eggs / h
Weekly capacity <sup>1</sup>	Ca. 25,000 – 40,000 ♀ DOC
Accuracy	~ 98 %
Female hatch	32 % (-9 %)
Female loss <sup>2</sup>	<b>22 %</b>
Hatching eggs / ♀ chick	3.1 → <b>29 % more hatching eggs!</b>
Plannability	✗
Sustainability	✗

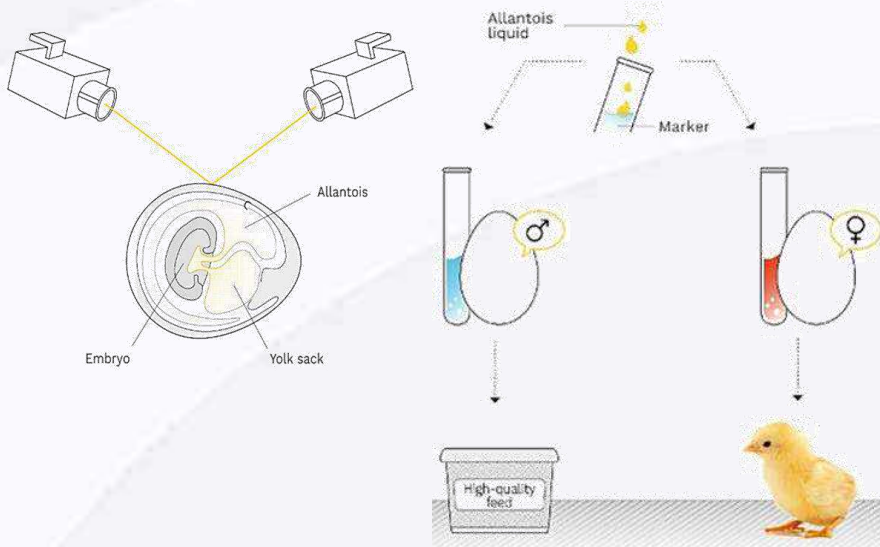
<sup>1</sup> Assuming 1,000 chicks/h , 10 h/day and 4 hatches/week

<sup>2</sup> Hatch loss / hatch rate of 41%

Hatchery ter Heerdt, Netherlands

# INVASIVE METHOD - SELEGGT

- Sampling of allantoic fluid (invasive)
- Endocrinological analysis through ELISA test



Source: SELEGGT

Speed	3,000 eggs / h
Weekly capacity <sup>1</sup>	Ca. 25.000 - 40,000 ♀ DOC
Accuracy	~ 97 %
Female hatch	31 % (-10 %)
Female loss <sup>2</sup>	<b>24 %</b>
Hatching eggs / ♀ chick	3.2 → <b>33 % more hatching eggs!</b>
Plannability	✗
Sustainability	✗

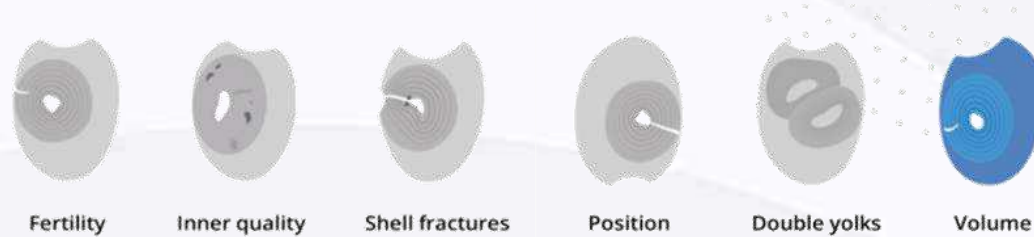
<sup>1</sup> Assuming 1,000 chicks/h , 10 h/day and 4 hatches/week

<sup>2</sup> Hatch loss / hatch rate of 41%

Hatchery Barneveld, Netherlands



# NON-INVASIVE - ORBEM GENUS



- MRI technology and artificial intelligence classification
- Pre-incubation analysis (*pilot phase*)
- Day 14 sexing (*commercially not available, but one unit planned in France with Hendrix*)
- No official results available
- Studies with AAT before day 7 revealed **no sufficient accuracies**





# NON-INVASIVE - CHEGGY

- Non-invasive process
  - no risk of contamination
  - no risk of injuries to the embryo
- Hyperspectral measurement of feather color

Speed	20,000 eggs / h
Weekly capacity <sup>1</sup>	300,000 ♀ chicks
Accuracy	~ 96 %
Female hatch	38 % (-3 %)
Female loss <sup>2</sup>	<b>7 %</b>
Hatching eggs / ♀ chicks	2.6 → <b>8% more hatching eggs</b>
Plannability	✓
Sustainability	✓



Hatcheries in GER, BEL, FR, IT, AUT, ES

<sup>1</sup> Assuming 7,500 chicks/h , 10 h/day and 4 hatches/week

<sup>2</sup> Hatch loss / hatch rate of 41%

# COMPARISON

	In ovo	Plantegg	Seleggt	AAT / Cheggy	Rearing males
Speed eggs / h	6,500	3,500	3,500	20,000	According to hatchery
Accuracy	~ 93 %	~ 97 %	~ 94 %	~ 96 %	
Female hatch	28 %	32 %	31 %	38 %	41%
Female loss	32 %	22 %	24 %	7 %	0 %
Hatching eggs / ♀ chicks	3.6	3.1	3.2	2.6	2.4
Consumables	Test kits, sampling plates, needles, biomarker			-	Barn, feed, etc.
Plannability	✗	✗	✗	✓	✓
<i>Sample calculation on</i> Sustainability	✗	✗	✗	✓	✗
Additional need hatching eggs				1m	-
Additional parents*				~4,347	Rearing capacities



\*Assuming 230 hatching eggs/hen-housed

# INTERIM CONCLUSION

- Liquid-based methods so far allow **insufficient predictability of hatch, significantly increase resource consumption** and are **expensive**; problematic due to **high losses of female embryos**
  - Cheggy approach is **plannable and sustainable**, although **for browns only** and applicable after down can be detected
  - All determination methods fully match actual legislation in the same way
  - Rearing of males is **plannable but not sustainable**
- **All methods are necessary, in order to manage challenges regarding phasing out!**

# RESEARCH – APPROACHES BEFORE DAY 7

## Fluorescence Spectroscopy

- TH OWL
  - "Minimally invasive" opening of the eggshell (< 2 mm, egg membrane remains intact, no sampling).
  - Time-resolved laser-induced fluorescence spectroscopy of proteins
  - Day 6, > 90 % accuracy (proof of concept,  $n = 31$ )

